

Work Order ID 63866

Wednesday, November 17, 2010 11:09:07 A



SHIP TODAY

Page 1

Item ID: D350-721-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Clamp Assembly

Start Date: 11/17/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/17/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 10-11-17 Tooling:

Date:

Run Start



QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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DSI 9486	A
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100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-721-011 / DSI 9486
CHG001

81016/17

J for BG 10-11-17

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/11/17 (1)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

81016/17

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63866

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Page 2

Item ID: D350-721-011

Accept

Revision ID:

Item Name: Basket Clamp Assembly

Start Date: 11/17/2010 Start Qty: 1.00

Required Date: 11/17/2010 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging									
Packaging	Memo Identify and pack for shipping as per PPP D350-721-011 / DSI 9486 Location: _____ PPP rev: <u>DRAFT</u>	0.00							
140									
QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

10/11/17

10/11/17

MF

10-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, November 17, 2010 11:09:07 AM

Page 1

Work Order ID: 63866

Parent Item: D350-721-011

Parent Item Name: Basket Clamp Assembly

Start Date: 11/17/2010

Required Date: 11/17/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2230-1  Lug		Manufactured	No			110	Each	39.0000	3	3			
--	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST476 39

62665 39

D2230-3  Lug		Manufactured	No			110	Each	30.0000	4	4			
--	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST476 30

55452 2

62927 28

D2732  Rubber Extrusion		Manufactured	No			110	f	14.4993	2	2			
---	--	--------------	----	--	--	-----	---	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST412 14.499279

56516 14.499279

(D2732-030) cut qty (8) at 3.00" as per dwg and inspect ***per kit***

D3338-1  Mounting Lug		Manufactured	No			110	Each	16.0000	1	1			
---	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

MEZZ 16

48426 16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, November 17, 2010 11:09:07 AM

Work Order ID: 63866

Parent Item: D350-721-011

Parent Item Name: Basket Clamp Assembly

Start Date: 11/17/2010

Required Date: 11/17/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-15A Purchased No

110 Each

423.0000

8

8



Bolt

Location

Loc Qty

Loc Code

ST
115374
ST358
114784
115108
115371
115936

104
104
319
9
5
5
300

M115374

AN9603D416 NAS1149D0463J Purchased No

110 Each

24.0000

16

16



Washer

Location

Loc Qty

Loc Code

ST300
113288

24
24

M116025

MS21042L4 Purchased No

110 Each

2,287.000

8

8



Nut

Location

Loc Qty

Loc Code

ST300
113422
114523
115589
115621

2287
25
8
1154
1100

M115589

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-721 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-721

REF CANADIAN STC: SH93-1
FAA STC: SR00600NY
EASA STC: EASA.IM.R.S.01442

REFERENCE ONLY

INTRODUCTION

THE PURPOSE OF THIS DSI (DART SERVICE INSTRUCTION) IS TO INTRODUCE THE NEW D350-721-011 HELI-UTILITY-BASKET CLAMP KITS. THIS KIT CAN BE INSTALLED PERMANENTLY ON EACH SIDE OF AN AIRCRAFT OR ON MULTIPLE AIRCRAFT FOR QUICK TRANSFER OF A D350-721-XXX HELI-UTILITY-BASKET FROM ONE AIRCRAFT TO ANOTHER OR FROM ONE SIDE TO THE OTHER.

INSTALLATION

INSTALL THE D350-721-011 BASKET CLAMP KIT PER SECTION 3 OF INSTALLATION INSTRUCTIONS IIN-D350-721 REV. A AND DSI 9485 REV. A.

WEIGHT AND BALANCE

INSTALLATION	WEIGHT	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-721-011	1.6 lb	+/- 36.6 in	+/- 58.6 in-lb	135 in	216.0 in-lb
BASKET CLAMP KIT	0.73 kg	+/- 0.9 m	+/- 0.66 m-kG	3.43 m	2.50 m-kG

THIS WEIGHT AND BALANCE INFORMATION IS FOR EACH ADDITIONAL CLAMP KIT ONLY. REFER TO INSTALLATION INSTRUCTIONS IIN-D350-721 REV. A FOR THE WEIGHT AND BALANCE INFORMATION RELATED TO THE INSTALLATION OF HELI-UTILITY-BASKETS.

MAINTENANCE

MAINTAIN THE D350-721-011 BASKET CLAMP KIT PER INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-721 REV. 1.

PARTS LIST



ITEM	QTY -011	PART NUMBER	DESCRIPTION
	X	D350-721-011	BASKET CLAMP KIT
1	3	D2230-1	LUG
2	4	D2230-3	CLAMP
3	8	D2732-030	RUBBER CUSHION
4	1	D3338-1	LUG
11	8	AN4-15A	BOLT
12	16	AN960JD416	WASHER (OR NAS1149D0463J)
13	8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: 
D. SHEPHERD (DE # 02).

DATE: 09.10.06
CERT. NO.: SH93-1
ISSUE NO.: 6

A	NEW ISSUE	AJS	09.10.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9486	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BASKET CLAMP KIT	NTS
DATE	09.10.06	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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